FRONT LEFT HAND

Ref. No.	Part No.	Description	No. Off	Remarks
		REAR SHOCK ABSORBER (contd.)		
	WP0010	Washer, shock absorber	4	
	PC0010	Split pin, shock absorber	4	
	61510	Stabiliser bar	1	
	BHIOII	Bolt, stabiliser to shock absorber	4	
	61505	Tab washer, stabiliser to shock absorber	4	
	WM0060	Plain washer, stabiliser to shock absorber	as r	eq.
	59866	Oil, shock absorber, Luvax	lqt.	
		BRAKES		
	300673	Front right handbrake assembly	1	
1	59208	Back plate	1	
2	59239	Brake shoe assembly	l pr.	
	59240	Micram adjuster assembly	2	
	59241	Mask	2	
22	59242	Pull-off spring	2	
6	SP22D	Nut, wheel cylinder to back plate	4	
7	WQ0308	Lock washer, wheel cylinder to back plate	4	
8	59243	Banjo connection, top, right hand front cylinder	1	
9	59244	Banjo bolt, top, right hand front cylinder	1	
10	59245	Small gasket, top, right hand front cylinder	1	
	59246	Large gasket, banjo bolt	1	
11	59247	Banjo connection, bottom, right hand front cylinder	1	
12	59248	Bleeder screw, bottom banjo, right hand front cylinder	1	
9	59244	Banjo bolt, bottom, right hand front cylinder	1	
10	59245	Small gasket, bottom, right hand front cylinder	1	
13	59246	Large gasket, bottom, right hand front cylinder	1	
	300674	Front left handbrake assembly	1	
2	59239	Brake shoe assembly	l pr.	
14	59168	Back plate	1	

Ref. No.	Part No.	Descript	tion				No. Off	Remarks
		BRAKES	(contd.	.)				
3	59240	Micram adjuster assembly					2	
4	59241	Mask					2	
22	59242	Pull-off spring					2	
	SP22D	Nut, wheel cylinder to back p	late				4	
	WQ0308	Lock washer, wheel cylinder	to back	plate			4	
	59249	Banjo connection, top	1.17			,	1	
	59244	Banjo bolt, top					T	
	59245	Small gasket, top					1	
	59246	Large gasket, top					1	
	59247	Banjo connection, bottom		***	***		1	
	59248	Bleeder screw, bottom					1	
	59244	Banjo bolt, bottom					1	
	59245	Small gasket, bottom					1	
-	59246	Large gasket, bottom					1	
	103278	Front wheel cylinder assem	bly				4	
15	59251	Cylinder body assembly	.,.				4	
16	59252	Cylinder piston assembly	***				4	
17	59253	Cylinder cup					4	
18	59254	Cup, cylinder filler			.,,		4	
	300675	Rear right handbrake assem	nbly				1	
19	59210	Back plate assembly					1	
	59239	Brake shoe assembly			.,,		l pr.	
-	59240	Micram adjuster assembly					1	
	59241	Mask					1	
20	59255	Cylinder boot					1	
	59256	Abutment assembly					1	
22	59242	Pull-off spring					1	

Ref. No.	Part No.	Descrip	tion			No. Off	Remarks
	1.	BRAKES	(conto	1.)			
	59257	Tensioner spring				 1	
6	SP22D	Nut, adjustment to back plate	·			 2	
7	WQ0308	Spring washer, abutment to	back p	olate		 2	
23	59258	Two-way piece				 1	
12	59248	Bleeder screw				 1	
9	59244	Banjo bolt				 1	
10	59245	Small gasket				 1	
13	59246	Large gasket				 1.	
	300676	Rear left handbrake assemb	oly			 1	
24	59170	Back plate assembly				 1	
2.	59239	Brake shoe assembly				 pr.	
3	59240	Micram adjuster assembly				 1	
4	59241	Mask				 1	
	59255	Cylinder boot				 1	
21	59256	Abutment assembly				 1	
22	59242	Pull-off spring				 1	
5	59257	Tensioner spring				 1	
6	SP22D	Nut, abutment to back plate				 2	
7	WQ0308	Spring washer, abutment to	back p	olate		 2	
	59258	Two-way piece		***		 1	
	59248	Bleeder screw			***	 1	
	59244	Banjo bolt				 1	
	59245	Small gasket				 1	
	59246	Large gasket				 1	
25	200914	Rear wheel cylinder assemb	oly			 2	
	59260	Body assembly				 2	
26	59253	Cup			,	 2	

Ref. No.	Part No.	Description		+.		No. Off	Remarks
		BRAKES (cont	d.)				
27	59261	Hydraulic piston				2	
28	59262	Handbrake piston assembly				2	
29	59263	Pivot pin				2	
30	59264	Handbrake lever				2	
31	102735	Filler cup		***	****	2	
	102736	Spring		***		2	
	300867	Master cylinder assembly				1	
	58974	Packing, master cylinder to frame				1	
	BH0915	Bolt, master cylinder to frame				2	
	BH0930	Bolt, master cylinder to frame				2	
	WL0209	Spring washer, master cylinder to	frame.			2	
	60220	Cylinder body and tank assembl	у			1	
32	59266	Cylinder tank body				1	
33	59267	Valve body				1	
34	59268	Washer, for valve	- '			i	
25	59269	Cup, for valve				1	
36	59270	Return spring, for piston				1	
37	59271	Retainer, for spring				1	
38	500399	Cup, for master cylinder			***	1	
39	59273	Master cylinder piston				1	
40	59274	Cup, secondary				1	
41	59275	Retaining washer				î	
42	59276	Circlip, for washer				1	
43	59277	Cylinder boot				1	
44	59278	Filler cap assembly		***		1	
45	59279	Gasket, for filler cap	***			1	
46	59280	Plug, for cylinder				1	

Ref. No.	Part No.	Description			No. Off	Remarks
		BRAKES (contd.)				
47	59281	Gasket, for plug			1	
48	58856	Extension push rod			1	
49	SP24E	Locknut, for extension rod			1	
50	59282	Push rod			1	
51	59283	Banjo connection			-1	
9	59244	Banjo bolt			1	
10	59245	Small gasket			1	
13	59246	Large gasket			1	
	104620	Boot clip, master cylinder			1	
	104621	Boot clip, maset cylinder			1	
		HYDRAULIC PIPES				
52	200342	Pipe, master cylinder to front banjo			1	
53	59285	Pipe, right hand to left hand front banjo		,	1	
	59190	Pipe clip, pipe to frame	***		1	
54	300247	Pipe, right hand front to rear bracket			1	
	59190	Pipe clip, pipe to frame			3	
	CD23720	Grommet, in centre cross member			3	
55	500781	Pipe assembly, right hand, top to bottom cyli	nder		1	
55	500782	Pipe assembly, left hand, top to bottom cylind	der		1	
56	59288	Pipe, three-way to right hand rear			Ţ	
57	59289	Pipe, three-way to left hand rear			1	
	59380	Pipe clip, on pinion housing			2	
	TR6552	Screw, on pipe clip 59380 on pinion housing			2	
	41674	Clip, split pin type, pipe to axle tubes			2	
58	59290	Flex hose, frame to wheel cylinder			2	
59	59550	Flex hose, frame to three-way on rear axle			1	
10	59245	Gasket, on flex hoses			3	

Ref. No.	Part No.	Description		No	
		HYDRAULIC PIPES (con	td.)		
60	59364	Locknut, on flex hose		3	3
1	WE0613	Shake-proof washer, hose to frame brack	et	3	3
62	59258	Two-way piece			
63	59291	Banjo bolt, to frame			
10	59245	Small gasket, banjo to frame			
13	59246	Large gasket, banjo to frame			
64	59283	Banjo connection, single			
65	59293	Bolt, side to frame			
10	59245	Small gasket, banjo to frame		1	
13	59246	Large gasket, banjo to frame			
67	59295	Three-way piece, rear axle			
68	BH0709	Bolt, to rear axle			
	NH2007	Nut, for bolt, rear axle			
	WL0207	Spring washer, rear axle			
	58398	Orange fluid, I-quart tin		as	req.
66	56865	Stop light switch, in banjo			
		HANDBRAKE AND BRAKE O	PERATION		
	CD26658	Bracket, handbrake support	*		
	UH0707P	Set screw, handbrake to bracket	***	2	2
	WP0007	Plain washer, handbrake to bracket		3	2
	WL0207	Spring washer, handbrake to bracket		3	2
	55983	Dash handbrake unit			1
	101170	Handbrake lever assembly			1
	55949	Bush, handbrake lever			1
	WP0011	Plain washer, lever to frame			1
	NN2911	Simmonds nyloc nut, lever to frame			1

ef.	Part No.	Description		No. Off	Remarks
		HANDBRAKE & BRAKE OPERATION (con	itd.)		
	43929	Pull-off spring, lever to frame		1	
	101248	Swivel pin, handbrake lever		1	
	NL2208	Slotted nut, swivel pin to handbrake lever		1	
	WP0008	Plain washer, swivel pin to handbrake lever		1	
	PC0008	Cotter pin, swivel pin to handbrake lever		1	
	101246	Handbrake control cable, top		1	
	NJ2107	Locknut, control cable to swivel pin		4	
	200323	Handbrake control cable, lower		1	7
	58756	Link pin, cable to levers on rear axle		1	
	WP0008	Plain washer, cable to levers on rear axle		1	
	PC0008	Cotter pin, cable to levers on rear axle		1	
	CD23720	Grommet, for handbrake cable		1	
	101247	Fork end, fitted on rear handbrake cable		1	
	40594	Pin, for jaw, fork end to handbrake lever		1	
	WP0008	Plain washer, fork end to handbrake lever		T	
	PC0009	Cotter pin, fork end to handbrake lever		1	
	58692	Brake abutment, rear		1	
	UH0703	Set screw, abutment to frame		1	
	UH0708	Set screw, abutment to frame		1	
	WL0207	Spring washer, abutment to frame		1	
	NH2007	Nut, cable to abutment attachment		1	
	WL0237	Spring washer, cable to abutment attachment		1	
	BH0711	Bolt, rear cable to abutment on rear axle case		1	
	NH2007	Nut, rear cable to abutment on rear axle case		1	
	WL0207	Spring washer, rear cable to abutment on rear as	kle case	1	
	58755	Bracket, for rear brake compensator		1	
	BH0857	Bolt, bracket to axle case		2	

Ref. No.	Part No.	Description				No. Off	Remarks
		HANDBRAKE & BRAKE OPER	ATION	(contd	.)		
	WL0208	Spring washer, bracket to axle case				2	
	56934	Grease nipple, fitted in bracket			***	T	
	58764	Compensator unit assembly				1	
	59008	Compensator lever assembly				1	
	57098	Felt seal, for compensator				1	
	60697	Compensator assembly				1	
	57201	Rear brake rod, right hand				1	
	57202	Rear brake rod, left hand				1	
	57193	Clevis joint assembly				4	
		EVILATIOT DIDE					
	200217	EXHAUST PIPE				1	Com No TOP I
	300217	Front exhaust pipe assembly	***			1	TDB 6500 only.
	300756	Front exhaust pipe assembly	***			-	Com. No. TDC I future.
	57924	Washer, to manifold			***	1	
	60651	Nut, to manifold	***	***	***	4-	
	WL0209	Spring washer, to manifold	***		***	4	
	300203	Exhaust silencer		***	***	!	
	300219	Tail exhaust pipe	***		***	1	
	45484	Rubber mounting, front, to frame	***	***	211	1	
	BH0806P	Bolt, mounting to frame	***	***		2	
	WL0208	Spring washer, mounting to frame		***		2	
	60545	Clip, silencer to front pipe	***		***	1	
	60375	Stud, silencer to front pipe		***		1	
	100288	Reinforcing bracket, for stud	***	***		1	
	NH2008	Nut, stud to mounting and clip to stu		***	***	4	
	WL0208	Spring washer, stud to mounting and	d clip to	stud		4	
	45078	Rubber mounting, rear, to frame		•••		1	
	BH0805	Bolt, mounting to frame				2	

Ref. No.	Part No.	Description *			No. Off	Remarks
, 1		EXHAUST PIPE (con	td.)			
	NH2008	Nut, mounting to frame			-2	
	WL0208	Spring washer, mounting to frame .			2	
	101118	Silencer bracket			1	
	59027	Clip, for silencer			1	
	BH0805	Bolt, bracket to mounting			1	
	NH2008	Nut, bracket to mounting			1	
	WL0208	Spring washer, bracket to mounting .			1	
	100288	Reinforcement bracket, for stud .			1	
4	45078	Rubber mounting, rear pipe, centre .			1	
	BH0806P	Bolt, mounting to frame			1	
	WL0208	Spring washer, mounting to frame .			1	
	BH0805	Bolt, mounting to rear pipe			2	
	NH2008	Nut, mounting to rear pipe			2	
	WL0208	.Spring washer, mounting to rear pipe .			- 2	
	45484	Flexible support, rear bumper bracket	and fran	ne	1	
	101155	Bracket, rear pipe			1	
	BH0805	Bolt, bracket to flexible support			1	
	NH2008	Nut, bracket to flexible support .			1	
	WL0208	Spring washer, bracket to flexible supp	ort		1	
	37111	Clip, rear, rear pipe			1	
	NH2009	Nut, clip to mounting			- 1	
	101156	Spacer			1	
	BH0812	Bolt, clip to bracket			1	
	NH2008	Nut, clip to bracket			1	
	WL0208	Spring washer, clip to bracket			1	
	WP0008	Plain washer, clip to bracket			as r	eq.

Ref. No.	Part No.	Description				No. Remarks Off	
		RADIATOR					
	300204	Radiator block	***			I Com. No. TDB	
	400124	Radiator block				I Com. THB 2001 future.	
	59057	Drain tap				I Com. No. TDB	
	61864	Drain tap	***			I Com. No. TDE	
	54940	Filler cap				Com. No. TDE	
	55010	Washer for cap				1	ny.
	200742	Motif and filler cap assembly				1	
	700345	Radiator motif assembly				Com. No. TDE	300
	102661	Filler cap				and future.	300
	550469	Washer, for cap		***		1	
	600901	Washer, spacing	***			2	
	40134	Packing, for radiator 24" diam.		7.00		as req.	
	47181	Packing, for radiator 2" diam				as req.	
	48101	Packing, for radiator 11/2" diam.				as req.	
	48893	Fibre washer, for radiator 2" diam.	****	***	***	as req.	
	47910	Steel washer, for radiator 11 diam.	***	***		2	
	NN2910	Simmonds nyloc nut				2	
	101153	Stay rod assembly				2	
	BH0808	Bolt, stay rod to radiator				2	
	NH2008	Nut, stay rod to radiator				2	
	WP0008	Plain washer, stay rod to radiator				6	
	WL0208	Spring washer, stay rod to radiator				2	
	NH2008	Nut, stay rod to dash				4	
	WL0208	Spring washer, stay rod to dash	***			2	
	100949	Hose, top, radiator to thermostat				Com. No. TDI	BI
	CS4042	Pipe clip				2	

Ref. No.	Part No.	Descrip	tion				No. Off	Remarks
		RADIATO	R (con	td.)				
	101571	Hose, top, radiator to thermo	ostat				1	Com No TDR 2001
	CS4028	Hose clip					2	Com. No. TDB 2001 and future.
	CS4029	Hose clip					2	
	100948	Hose, water pump to pipe					1	
	100195	Pipe					1	
	58180	Hose, bottom					-1	
	,	PADIATOR	DET	ALLS				
	200070	RADIATOR		AILS		-		
	800069	Radiator shell assembly		***			1	
	CD23220	Starter hole door assembly		- ***				
	CD23223	Hinge		***	***	•••		
	CD23224	Spring		***		•••		
	CD23225	Grille assembly, left hand						
	CD23226		***					
	101042	Radiator medallion	***		****		1	
	CD23953	Rubber washer					1	
	57253	Stay rod bracket		***			1	
		BUME	PERS					
	800090	Front bumper assembly					1	
2	800091	Front bumper bar		***			1	
3	700109	Spring, front bumper bar					1	
1	700108	Overider					2	
	550018	Bolt					2	
	550019	Nut					4	
	550020	Spring washer					4	
	101480	Front number plate					1	
	TK4705	Screw, fixing number plate					2	