Ref. No.	Part No.	Description			No. Off	Remarks
		FRONT SUSPENSION				
- 1	400162	Front suspension unit, left hand			1	
	400161	Front suspension unit, right hand			1	
1	57443	Stub axle, right hand-with bush			1	
	57444	Stub axle, left hand—with bush			1	*.
2	58290	Bush, stub axle	***		4	
2A	56935	Grease nipple, upper and lower		,,,,,	4	
3	60776	Bracket, vertical link, stub axle, right hand			1	
	60777	Bracket, vertical link, stub axle, left hand			1	
4	57832	Bush, screwed, for vertical link	***		4	
	UH0809	Set screw, steering stop in bracket			2	
	NH2008	Nut, steering stop in bracket			2	
5	56934	Grease nipple, bottom bracket stub axle			4	
	1014515	Swivel pin, replacement only			2	
7.	48206	Thrust washer			2	
8	101146	Cotter pin, for swivel pin			2	
9	NH2008	Nut, for swivel pin cotter pin			2	
	WQ0308	Lock washer, for swivel pin cotter pin			2	
11	56035	Oil trap, stub axle			2	
	BH0205	Bolt, trap attachment	1		8	
	WQ0309	Lock washer, trap attachment			8	
12	56055	Lever, tie rod, right hand			1	
	56056	Lever, tie rod, left hand			1	
13	56702	Tab washer, tie rod lever to stub axle			2	
14	BH0911	Bolt, tie rod lever to stub axle			4	
	59864	Front hub assembly, with stud and race			2	
15	59186	Front hub, with stud	***		2	
16	57304	Stud, road wheel			1.0	
	57305	Nut, for road wheel stud			10	

FRONT SUSPENSION (contd.)	Ref. No.	Part No.	Description	No. Off	Remarks
17 58616			FRONT SUSPENSION (contd.)		
17 58616		58392	Grease nipple, in front hub	 2	
105778		58616	Inner bearing, front-hub	 2	
21 61265 "D" washer, stub axle 2 22 NL2212 Slotted nut, stub axle 2 PC0012 Cotter pin, stub axle 2 23 59177 Hub cap, front 2 24 58679 Brake drum, front and rear 2 25 60145 Wishbone, right hand rear and left hand front 2 26 60146 Wishbone, right hand front and left hand rear 2 105651 "O" seal 4 Fitted on outer of wishbone 2 58615 Oil seal, on bolt, outer 4 8 101146 Cotter, for fulcrum bolt cotter 4 9 NH2008 Nut, for fulcrum bolt cotter 4 28 300052 Fulcrum, inner, bottom 2 29 61062 Rubber bearing, on bottom fulcrum 4 30 60148 Washer, rubber bearing to inner fulcrum	18	59181	Outer bearing, front hub	 2	
21 61265 "D" washer, stub axle 2 22 NL2212 Slotted nut, stub axle 2 PC0012 Cotter pin, stub axle 2 23 59177 Hub cap, front 2 24 58679 Brake drum, front and rear 2 25 60145 Wishbone, right hand rear and left hand front <		105778	Oil seal assembly	 2	
PC0012 Cotter pin, stub axle 2 23 59177 Hub cap, front 2 24 58679 Brake drum, front and rear </td <td>21</td> <td>61265</td> <td>"D" washer, stub axle</td> <td> 2</td> <td>assembly</td>	21	61265	"D" washer, stub axle	 2	assembly
23 59177 Hub cap, front 2 24 58679 Brake drum, front and rear 2 25 60145 Wishbone, right hand rear and left hand front 2 26 60146 Wishbone, right hand front and left hand rear <td< td=""><td>22</td><td>NL2212</td><td>Slotted nut, stub axle</td><td> 2</td><td></td></td<>	22	NL2212	Slotted nut, stub axle	 2	
24 58679 Brake drum, front and rear 2 25 60145 Wishbone, right hand rear and left hand front 2 26 60146 Wishbone, right hand front and left hand rear 2 105651 "O" seal 4 27 56059 Fulcrum bolt, bottom outer 2 58615 Oil seal, on bolt, outer 4 8 101146 Cotter, for fulcrum bolt 4 9 NH2008 Nut, for fulcrum bolt cotter 4 WQ0308 Lock washer, for fulcrum bolt cotter 4 28 300052 Fulcrum, inner, bottom 2 29 61062 Rubber bearing, on bottom fulcrum 8 30 60148 Washer, rubber bearing to inner fulcrum 4 31 61302 Slotted nut, rubber bearing to inner fulcrum 4 PC0012 Cotter pin, rubber bearing to inner fulcrum 4 101475 Centre tie rod 1 32 56695 Centre tie rod 1 33 60307 Clamp, centre tie rod 2 34 500058 Bolt, for clamp		PC0012	Cotter pin, stub axle	 2	
25 60145 Wishbone, right hand rear and left hand front	23	59177	Hub cap, front	 2	
26 60146 Wishbone, right hand front and left hand rear 2 105651 "O" seal 4 27 56059 Fulcrum bolt, bottom outer 2 58615 Oil seal, on bolt, outer 4 8 101146 Cotter, for fulcrum bolt 4 9 NH2008 Nut, for fulcrum bolt cotter 4 VVQ0308 Lock washer, for fulcrum bolt cotter 4 28 300052 Fulcrum, inner, bottom 2 29 61062 Rubber bearing, on bottom fulcrum 8 30 60148 Washer, rubber bearing to inner fulcrum 4 PC0012 Cotter pin, rubber bearing to inner fulcrum 31 61302 Centre tie rod 32 56695 Centre tie rod </td <td>24</td> <td>58679</td> <td>Brake drum, front and rear</td> <td> 2</td> <td></td>	24	58679	Brake drum, front and rear	 2	
105651	25	60145	Wishbone, right hand rear and left hand front	 2	
27 56059 Fulcrum bolt, bottom outer 2 58615 Oil seal, on bolt, outer 4 8 101146 Cotter, for fulcrum bolt 4 9 NH2008 Nut, for fulcrum bolt cotter 4 WQ0308 Lock washer, for fulcrum bolt cotter 4 28 300052 Fulcrum, inner, bottom 2 29 61062 Rubber bearing, on bottom fulcrum 8 30 60148 Washer, rubber bearing to inner fulcrum 4 PC0012 Cotter pin, rubber bearing to inner fulcrum 4 101475 Centre tie rod assembly 32 56695 Centre tie rod 33 60307 Clamp, centre tie rod 34 500058 Bolt, for clamp <	26	60146	Wishbone, right hand front and left hand rear	 2	
27 56059 Fulcrum bolt, bottom outer 2 58615 Oil seal, on bolt, outer 4 8 101146 Cotter, for fulcrum bolt 4 9 NH2008 Nut, for fulcrum bolt cotter 4 VQ0308 Lock washer, for fulcrum bolt cotter 4 28 300052 Fulcrum, inner, bottom 2 29 61062 Rubber bearing, on bottom fulcrum 8 30 60148 Washer, rubber bearing to inner fulcrum 4 31 61302 Slotted nut, rubber bearing to inner fulcrum 4 PC0012 Cotter pin, rubber bearing to inner fulcrum 32 56695 Centre tie rod 33 60307 Clamp, centre tie rod 2 34 500058 Bolt, for clamp 2		105651	"O" seal	 4	Fitted on outer end
8 101146 Cotter, for fulcrum bolt 4 9 NH2008 Nut, for fulcrum bolt cotter 4 WQ0308 Lock washer, for fulcrum bolt cotter 4 28 300052 Fulcrum, inner, bottom 2 29 61062 Rubber bearing, on bottom fulcrum 8 30 60148 Washer, rubber bearing to inner fulcrum 4 31 61302 Slotted nut, rubber bearing to inner fulcrum 4 PC0012 Cotter pin, rubber bearing to inner fulcrum 32 56695 Centre tie rod 33 60307 Clamp, centre tie rod 2 34 500058 Bolt, for clamp		56059	Fulcrum bolt, bottom outer	 2	of wishbone
9 NH2008 Nut, for fulcrum bolt cotter 4 VVQ0308 Lock washer, for fulcrum bolt cotter 4 28 300052 Fulcrum, inner, bottom 2 29 61062 Rubber bearing, on bottom fulcrum 8 30 60148 Washer, rubber bearing to inner fulcrum 4 31 61302 Slotted nut, rubber bearing to inner fulcrum 4 PC0012 Cotter pin, rubber bearing to inner fulcrum 4 101475 Centre tie rod assembly 32 56695 Centre tie rod 33 60307 Clamp, centre tie rod 2 34 500058 Bolt, for clamp		58615	Oil seal, on bolt, outer	 4	
9 NH2008 Nut, for fulcrum bolt cotter 4 VVQ0308 Lock washer, for fulcrum bolt cotter 4 28 300052 Fulcrum, inner, bottom 2 29 61062 Rubber bearing, on bottom fulcrum 8 30 60148 Washer, rubber bearing to inner fulcrum 4 31 61302 Slotted nut, rubber bearing to inner fulcrum 4 PC0012 Cotter pin, rubber bearing to inner fulcrum 4 101475 Centre tie rod assembly 32 56695 Centre tie rod 33 60307 Clamp, centre tie rod	8	101146	Cotter, for fulcrum bolt	 4	
28 300052 Fulcrum, inner, bottom 2 29 61062 Rubber bearing, on bottom fulcrum 8 30 60148 Washer, rubber bearing to inner fulcrum 4 31 61302 Slotted nut, rubber bearing to inner fulcrum 4 PC0012 Cotter pin, rubber bearing to inner fulcrum 4 101475 Centre tie rod assembly 32 56695 Centre tie rod 33 60307 Clamp, centre tie rod 2 34 500058 Bolt, for clamp <td< td=""><td>9</td><td>NH2008</td><td>Nut, for fulcrum bolt cotter</td><td> 4</td><td></td></td<>	9	NH2008	Nut, for fulcrum bolt cotter	 4	
29 61062 Rubber bearing, on bottom fulcrum 8 30 60148 Washer, rubber bearing to inner fulcrum 4 31 61302 Slotted nut, rubber bearing to inner fulcrum 4 PC0012 Cotter pin, rubber bearing to inner fulcrum 4 101475 Centre tie rod assembly 1 32 56695 Centre tie rod 1 33 60307 Clamp, centre tie rod 2 34 500058 Bolt, for clamp 2		WQ0308	Lock washer, for fulcrum bolt cotter	 4	
30 60148 Washer, rubber bearing to inner fulcrum 4 31 61302 Slotted nut, rubber bearing to inner fulcrum 4 PC0012 Cotter pin, rubber bearing to inner fulcrum 4 101475 Centre tie rod assembly 1 32 56695 Centre tie rod 1 33 60307 Clamp, centre tie rod 2 34 500058 Bolt, for clamp	28	300052	Fulcrum, inner, bottom	 2	
31 61302 Slotted nut, rubber bearing to inner fulcrum 4 PC0012 Cotter pin, rubber bearing to inner fulcrum 4 101475 Centre tie rod assembly	29	61062	Rubber bearing, on bottom fulcrum	 8	
PC0012 Cotter pin, rubber bearing to inner fulcrum 4 101475 Centre tie rod assembly	30	60148	Washer, rubber bearing to inner fulcrum	 4	
101475 Centre tie rod assembly	31	61302	Slotted nut, rubber bearing to inner fulcrum	 4	
32 56695 Centre tie rod		PC0012	Cotter pin, rubber bearing to inner fulcrum	 4	
33 60307 Clamp, centre tie rod 2 34 500058 Bolt, for clamp 2		101475	Centre tie rod assembly	 1	
34 500058 Bolt, for clamp 2	32	56695	Centre tie rod	 1	
	33	60307	Clamp, centre tie rod	 2	
35 NH2008 Nut, for clamp 2	34	500058	Bolt, for clamp	 2	
	35	NH2008	Nut, for clamp	 2	

Ref. No.	Part No.	Description			No. Off	Remarks
		FRONT SUSPENSION (contd.))			
36	WQ0308	Lock washer, for clamp			2	
37	61899	Centre tie rod end assembly, right hand			1	
	56935	Grease nipple, fitted in tie rod end			2)
38	NL2210	Slotted nut, drop arm or lever			2	One off each to right
39	WP0010	Plain washer, drop arm or lever	***		2	and left hand centre
	PC0010	Split pin, drop arm or lever			2	
40	61900	Centre tie rod end assembly, left hand			1	
41	56696	Outer tie rod			2)
33	60307	Clamp, outer tie rod			4	F
34	500058	Bolt, for clamp			4	No. TDB2662 only
35	NH2008	Nut, for clamp	***	****	4	
36	WQ0308	Lock washer, for clamp			4	
٠	201478	Outer tie rod assembly, right hand			1	Comm. No. THB2664
42	105415	Outer tie rod end	***		2	and future.
45	60713	Right hand tie rod end, inner	***		1	Fitted up to Comm
	56934	Grease nipple, fitted in rod end			1	Fitted up to Comm No. TDB2663 only
43	58261	Rubber gaiter, inner rod to centre rod			2	
	100726	Rubber gaiter, outer rod to centre rod			2	
	NL2210	Slotted nut, to centre rod	***		2	
44	WP0010	Plain washer, to centre rod			2	
	201479	Outer tie rod assembly, left hand			1	Comm. No. TDB2664
46	60712	Left hand tie rod end, inner			1	Fitted up to Comm
	56934	Grease nipple, fitted in rod end			1	No. TDB2663 only
47	59225	Steering lever and bracket assembly			1	
48	59223	Plug for bracket 59225			,1	
5	56934	Grease nipple, fitted in plug			-1	
27	56059	Fulcrum bolt, top, outer			2	

Ref. No.	Part No.	Description No. Off	Remarks
		FRONT SUSPENSION (contd.)	
	58615	Oil seal, top outer fulcrum 4	
8	101146	Cotter, top outer fulcrum bolt to shock absorber arms 4	
9	SP22D	Nut, for cotter 4	
49	BH1017	Bolt, bottom inner fulcrum to frame, long 4	
50	BH1009	Bolt, bottom inner fulcrum to frame, short 4	
51	100175	Rebound buffer, on shock arms 2	
	61505	Tab washer 2	
	BH0929	Bolt, buffer attachment, on shock arms 2	
	NH2009	Nut, buffer attachment bolt 2	
	WL0209	Spring washer, buffer attachment bolt 2	
52	300214	Shock absorber, front right and left hand 2	Comm. No. TDB I t
52	300782	Shock absorber, front right and left hand 2	TDB6500 only. Comm. No. TDC
	BH1014	Bolt, shock absorber to frame 4	and future.
	BH1021	Bolt, shock absorber to frame 4	
	WL0210	Spring washer, shock absorber to frame 8	
	59866	Oil, shock absorber, Luvax lqt.	
		STEERING BELL CRANK DETAILS	
	101102	Bell crank lever and bracket assembly	
	101103	Oil seal, fitted in bracket	
	59223	Plug, fitted in bracket	
	56934	Grease nipple, fitted in plug	
	200256	Bell crank lever assembly !	
	NL2213	Slotted nut, lever to shaft	-
	WP0013	Plain washer, lever to shaft	
	PC0013	Cotter pin, lever to shaft	
	101104	Tie rod assembly, front and rear	
	60307	Clamp, for tie rod 2	
	500058	Bolt, tie rod end to tube 2	

Ref. No.	Part No.	Description		No. Off	Remarks
		STEERING BELL CRANK DETAILS	s (contd.)		
	NH2008	Nut, tie rod end to tube		2	
	WQ0308	Lock washer, tie rod end to tube		2	
	60711	Tie rod end assembly, front		1	
	60712	Tie rod end assembly, rear		1	
	58261	Rubber gaiter		2	
	NL2210	Slotted nut		2	
	WP0046	Washer		2	
		FRONT ROAD SPRING			
53	101395	Front road spring		2	Comm. No. TDB I to TDB6500 only.
53	103820	Front road spring		2	Comm. No. TDC and future.
54	56042	Rubber washer, front spring		4	
55	56080	Bolt, ½in., for steering bracket 59225		1	
57	NL2211	Slotted nut, for bracket bolt		1	
	WP0047	Plain washer, for bracket bolt		1	
	PC0020	Cotter pin, for bracket bolt		1	
56	56703	Bolt, 3in., for steering bracket 59225		1	
58	NL2209	Slotted nut, for bracket bolt	,	1	
	WP0009	Plain washer, for bracket bolt		1	
	PC0009	Cotter pin, for bracket bolt		1	
59	59166	Spring abutment		2	
60	56052	Buffer assembly		2	
	NH2008	Nut, buffer to spring abutment		2	
	WL0208	Spring washer, buffer to spring abutment		2	
61	59071	Bolt, abutment to wishbone		8	
	WP0009	Plain washer, abutment to wishbone bolt		8	
	NL2209	Slotted nut, abutment to wishbone bolt		8	
	PC0009	Cotter pin, abutment to wishbone bolt		8	

Ref. No.	Part No.	Descript	tion				No. Off	Remarks
	301282	STEERING	UNI	Т				
	300328	Steering unit assembly, less	wheel a	nd electr	ic contr	ols	1	
	200427	Drop arm					1	
	500142	Tube and box steering asser	nbly				1	Comm. No. TDB I, to
	500206	Tube and box steering asser	nbly				1	TDB2700 only. Comm. No. TDB270
	500143	Inner column and cam steel	ing ass	embly			1	and future.
	60820	Rocker shaft					1	
	500104	Dished washer, rocker shaft					1	
	60821	Ball peg	***	***			1	
	500101	Plain washer, ball peg			***		1	
	500103	Circlip, ball peg		***			1	
	500102	Spring washer, ball peg					1	
	103941	Cover plate assembly					1	
	103942	Washer, cover plate					as r	eq.
	103943	Washer, cover plate					as r	eq.
	103944	Washer, cover plate					as r	eq.
	102192	Olive					1	
	102191	Nut					- 1	
	60829	Paper washer, for end plate					as r	eq.
	60830	Steel washer, for end plate			***		as r	eq.
	102193	End plate assembly					1	
	60832	Ball race, adjustable					2	
	BL0014	Steel ball					28	
	60833	Nut, steering wheel			***		1	
	500106	Plain bush, for inner column			***	***	1	
	60979	Washer, inner column			***		1	
	60980	Packing washer, inner colur	mn				1	
	60835	Oil seal, rocker shaft					ŀ	

Ref. No.	Part No.	Desc	ription				No. Off	Remarks
		STEERING	UNIT (c	ontd.)				
	60981	Washer, oil seal				***	1	
	BL0024	Steel ball			***		8	
	500105	Dished washer, retaining r	ing, rocke	r shaft			1	
	101529	Top bearing assembly					1	Comm. No. TDB27
	60837	Plug, oil filler			***	***	1	and future.
	WF0531	Washer, plug					1	
	SP3D	Bolt					7	
	WM0077	Washer, on rocker shaft			y		1	
	SP22K	Nut, on rocker shaft					1	
	PC0013	Split pin, on rocker shaft					1	
	WL0208	Spring washer					7	
	SP3D	Bolt					1	
	300174	Steering wheel					1	
	59107	Grub screw, in wheel					1	
	24287	Spring washer, steering w	heel bearin	ng			1	
		STEERING	MOUN	ITING			-	
	56080	Bolt, bracket to frame	4		***		1	
	NL2211	Slotted nut, bracket to fra	me bolt	***	***			
	WP0047	Washer, bracket to frame		***	***	•••	- !	
	56703	Bolt, steering lever bracket	tassembly	***	***		1	
		STEERING	CONT	ROLS				
	300231	Steering control column					1	Up to Comm. N
	300514	Steering control column					1	TDB3154 only. Comm. No. TDB31
	500433	Horn button					1	and future.
	300172	Stator tube					1	Up to Comm. N TDB3154 only.
	10000	Stator tube						TDB3154 only. Comm. No. TDB31