

Ref. No.	Part No.	Description		No. Off	Remarks
		GEARBOX			
	40200	(NOTE.—All GEARS must be replace	d in pairs)		C 11 TDD 1
	60200	Gearbox assembly, with gears			TDC 994 only.
	300948	Gearbox assembly, with gears			Comm. No. TDC 995 and future.
	V7318	Stud, gearbox attachment		3	
	DP0612	Dowel, gearbox attachment		1	
	BH0858	Bolt, gearbox to engine attachment		6	
	WL0208	Spring washer, gearbox to engine attac	hment	9	
	NH2008	Nut, gearbox to engine attachment		3	
	59540	Housing, clutch and gearbox		1	
	56653	Cover, clutch housing, plate at bottom of	of housing	1	
	BH0806	Bolt, cover attachment		4	
	NH2008	Nut, cover attachment		4	
	WL0208	Spring washer, cover attachment		4	
	36997.	Bush, left hand and right hand, in clutc	h housing	1	
	57216	Drain plug		1	
1	62072	Reverse wheel assembly		1	
2	55713	Reverse spindle		1	
3	55723	Thrust washer, rear, on spindle		1	
4	55722	Thrust washer, front, on spindle		1	
5	59450	Countershaft gear		1	
6	62068	First speed gear, on countershaft		1	
7	201317	Second speed gear, on countershaft		1	
8	62069	Constant gear, on countershaft		1	
9	55699	Countershaft	*	1	
10	59456	Distance piece, second and constant		1	
11	55721			1	
1.1	60420			1	
12		Welch plug			
12	58088	Needle roller, on countershaft gear		48	

Ref. No.	Part No.	Description		No. Off	Remarks
		GEARBOX (contd.)			
		(NOTE.—All GEARS must be replaced in pairs)			
13	59454	Thrust washer, countershaft, front		1	
14	55720	Thrust washer, countershaft, rear		1	
15	55715	Retaining screw, reverse shaft to box		1	
16	WL0208	Spring washer, reverse shaft to box		1	
	55773	Cover, front end, countershaft		1	
	55774	Washer, front cover, countershaft	*	1	
	55771	Set screw, front cover, countershaft		2	
	WP0008	Plain washer, front cover, countershaft		2	
	30123	Lead wire, front cover to box		as re	eq.
17	60568	Mainshaft		1	
18	58173	Washer, mainshaft		1	
19	62067	First speed gear		1	
19a	59453	Bush, first speed gear		1	
20	59043	Synchronising cup assembly, first speed		1	
21	62066	Reverse gear, on main shaft		1	
22	59048	Baulk pin, reverse gear		3	
23	60569	Washer, for baulk pin		1	
24	59054	Spring ring, reverse gear		1	
25	104727	Second speed gear assembly		1	
26	55707	Circlip, second speed, on mainshaft)	
27	101585	Bush, second gear		1	
	101586	Washer, second gear		1	
29	37502	Spring, for sychronising balls		3	
	37948	Shim, for spring		as re	q.
30	BL0016	Ball, sychronising		3	
28	62064	Synchronising sleeve, top and second		1	

Ref.	Part No.	Description		No. Off	Remarks
		GEARBOX (contd.)			
		(NOTE.—All GEARS must be replaced	d in pairs)		
31	62065	Operating sleeve, top and second		1	
32	60570	Synchronising cup, top and second	***	2	
33	60667	Constant pinion assembly		1	
40	55911	Bush, constant pinion		Т	•
34	60658	Oil thrower, constant pinion		1	
35	58391	Ball bearing, constant pinion		1	
37	58955	Circlip, on constant pinion bearing	***	1	
36	58956	Circlip, constant pinion	***	1	
66	60078	Washer, constant pinion		1	
38	60215	Oil seal, front end cover		1	
	59537	Washer, front end cover		1	
	WP0107	Plain washer, cover to gearbox		4	
	30123	Lead wire, cover to gearbox		as	req.
39	58391	Ball bearing, centre mainshaft	***	1	
39a	58955	Circlip, mainshaft bearing		1	
39b	58956	Circlip, mainshaft		1	
39c	59443	Washer, mainshaft, between bearing and	circlip	1	
41	58949	Washer, for mainshaft		1	
42	SP75G	Ball bearing, in extension		1	
43	58958	Oil seal, in extension		1	
44	58948	Flange, on mainshaft		1	
45	57868	Slotted nut, for flange		1	
45a	WP0024	Washer, for flange		1	
46	102073	Interlock spigot assembly		1	
	55993	Washer, interlock		1	
47	BH0756	Bolt, interlock spigot to box		2	

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		GEARBOX (contd.)		
	*	(NOTE.—All GEARS must be replaced in pairs)		
48	WL0207	Spring washer, interlock spigot to box	2	
49	55981	Interlock, in spigot	1	
50	55978	Selector bush	2	
51	102016	Selector, top and second	1	Up to Comm. No.
51	104629	Selector, top and second	1	TDC 994 only. Comm. No. TDC 995
52	102017	Selector, first and reverse	1	Up to Comm. No.
52	104630	Selector, first and reverse	1	TDC 994 only. Comm. No. TDC 995
52a	55994	Washer, selector bush, selector attachment	2	and future.
52b	BH0756	Bolt, selector attachment	6	
52c	WL0207	Spring washer, selector attachment	6	
53	60389	Packing ring, fitted in selectors	2	
54	59319	Lever coupling, selector to lever	2	
55	60662	Set screw, lever coupling to selector	2	
56	58950	Selector rod	I	
57	56310	Stop screw, selector rod	1	
58	58198	Selector fork, first and reverse	1	
59	55953	Selector fork, top and second	1	*
60	56366	Plunger, in forks	2	
61	101236	Plunger spring, in forks	2	
62	55980	Retaining screw, plunger in forks	2	
63	58951	Bush, selector rod, in end of box	1	
64	55815	Screw, selector rod to box	1	
	NJ2158	Lock-nut, rod to box	ľ	
65	60420	Welch plug, fitted in box	1	
	58891	Extension gearbox	1	
	59536	Cover, front end	1	

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		GEARBOX (contd.)				
		(NOTE.—All GEARS must be replaced	in pairs)			
	60215	Oil seal, front end cover			1	
	55771	Set screw, cover to gearbox			4	
	60259	Speed gear and bearing, comprising follow	ving four it	ems:		
	58969	Speedo driven gear			1	
	58968	Speedo bearing			1	
	60247	Oil seal, speedo drive			1	
	60246	Screwed end			1	
	56305	Locating screw, speedo bearing			1	
	WL0208	Spring washer, speedo bearing			1	
	55778	Washer, extension gearbox to box			1	
	BH0858	Bolt, extension gearbox to box			6	
100	WL0208	Spring washer, extension gearbox to box			6	
	55818	Top cover			1	
	55791	Washer, top cover			1	
	BH0858	Bolt, top cover attachment		***	8	
	WL0208	Spring washer, top cover attachment			8	
	58959	Dipstick assembly			1	
	40717	Felt washer, dipstick			1	
		ENIGHTE AND GEARDOW MOI				
	DILIOCIE	ENGINE AND GEARBOX MOL	INTING			
	BH0915	Bolt, starter attachment	***		2	
	NH2009	Nut, starter attachment	***		2	
	WL0209	Spring washer, starter attachment	1		2	
	59180	Engine mounting, front	***	***	2	
	NH2009	Nut, mounting to front plate	***		2	
	WL0209	Spring washer, mounting to front plate	***		2	
	BH0806	Bolt, mounting to frame	***		4	

2008	ENGINE AND GEARBOX MOUNTING (conto	d.)	4	
.0208	Spring washer, mounting to frame Engine mounting, rear			
086	Engine mounting, rear		4	
iIII				4
	Bolt, mounting to box extension		1	
2011			2	
	Nut, mounting to box extension		2	
.0211	Spring washer, mounting to box extension		2	
2010	Nut, mounting to frame		2	
.0210	Spring washer, mounting to frame		2	
0858	Bolt, gearbox to engine		6	
.0208	Spring washer, gearbox to engine		9	
2008	Nut, gearbox to engine		3	
	OVERDRIVE GEARBOX DETAILS			
	(These details are required only when cars are fitted with overdrive)			
168	Gearbox and overdrive unit		1	
623	Overdrive unit		1	For details see over
555	Coupling lever, selector to lever		2	drive section unit
546	Abutment bracket assembly		1	
169	Pawl assembly, abutment bracket		1	
673	Pawl spring, pawl abutment bracket		1	
2208	Slotted nut, pawl assembly to abutment bracket		1	
20008	Plain washer, pawl assembly to abutment bracket		1	
8000	Cotter pin, pawl assembly to abutment bracket		1	
	Abutment trunnion, abutment bracket		1	
550	Nut, trunnion to abutment bracket		1	
550	Spring washer truppion to abutment bracket		1	-
000	08	Cotter pin, pawl assembly to abutment bracket Abutment trunnion, abutment bracket Nut, trunnion to abutment bracket	Cotter pin, pawl assembly to abutment bracket Abutment trunnion, abutment bracket	Cotter pin, pawl assembly to abutment bracket Abutment trunnion, abutment bracket Nut, trunnion to abutment bracket