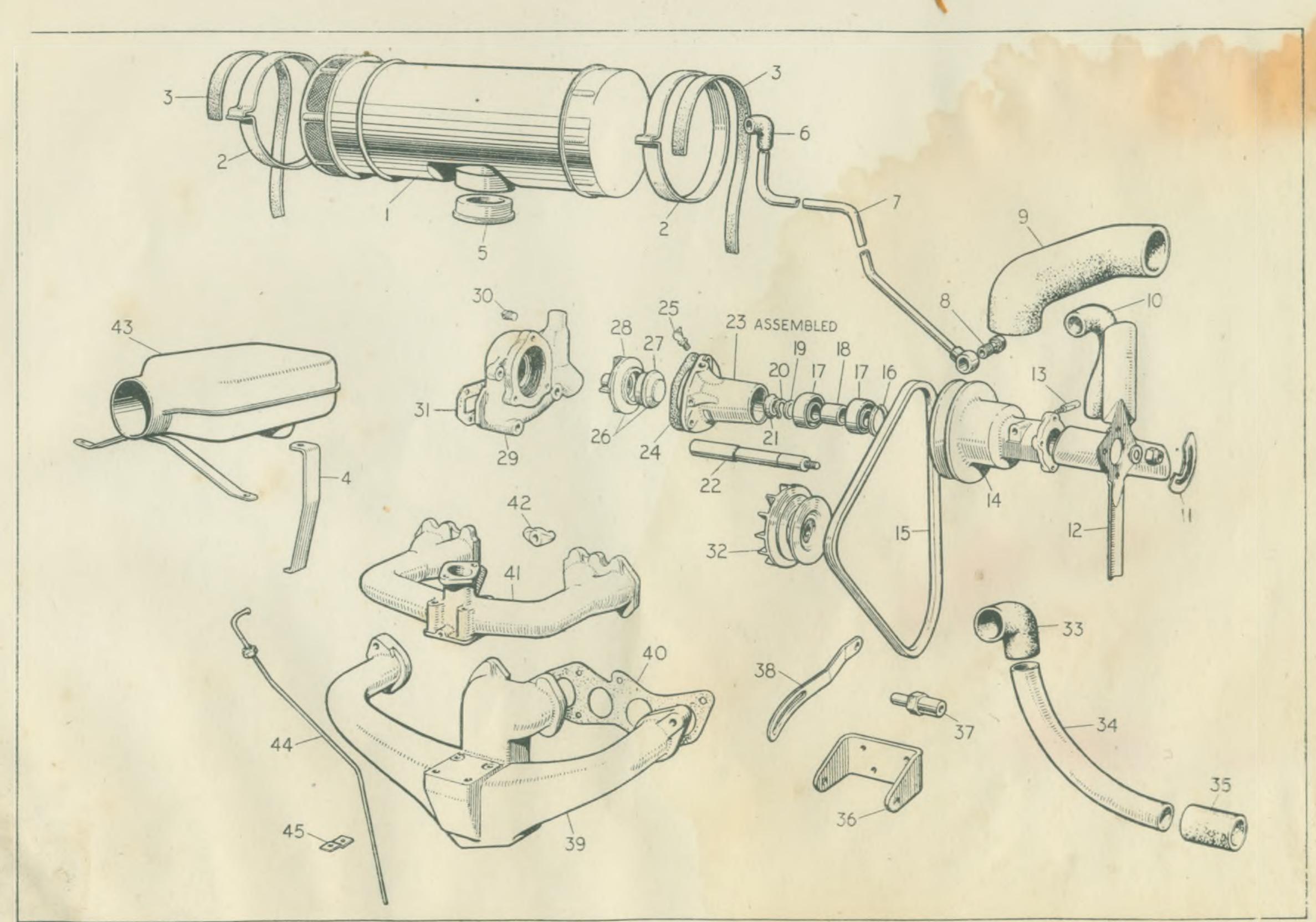


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Ref. No.	Part No.	Description		No. Off	Remarks
		WATER PUMP			
	501110	Water pump assembly		. 1	
29	57014	Body only, water pump		. 1	
	56243	Stud, in pump body		. 2	
30	57216	Plug, in pump body		. 1	Not required when
	200287	Bearing housing only		1	heater fitted.
23	106096	Fan and water pump bearing housing asse	mbly .	. 1	
16	100763	Snap ring, fitted in bearing housing		1	
17	100978	Bearing, fitted on spindle		. 2	
19	60313	Seal, for bearing		1	
22	105982	Spindle		1	
18	100760	Distance piece, on spindle		1	
26	100858	Seal, water pump		1	
28	105981	Impellor		1	
20	500047	Circlip, fitted on spindle		1	
21	101092	Abutment washer, fitted on spindle	,	1	
	500051	Bolt, impellor to bearing		1	
1	500052	Nut, impellor to bearing		1	
	WL0205	Spring washer, impellor to bearing		1	
24	56214	Gasket, water pump housing to body	,	1	
	NH2009	Nut, water pump housing to body	,	2	
	WL0209	Spring washer, water pump housing to body		2	
31	56237	Gasket, pump to cylinder block	,	1	
	BH0968	Bolt, pump to cylinder block		2	
	BH0971	Bolt, pump to cylinder block		1	
	WL0209	Spring washer, pump to cylinder block		3	
25	56939	Grease nipple		1	
14	101362	Fan pulley, and extension		1	

Ref. No.	Part No.	Description No. Remarks Off
		WATER PUMP (contd.)
12	200826	Fan assembly I For all replacement
.11	38665	Balance piece, for blades as req.
	BH0756	Bolt, pulley attachment 4
	WL0207	Spring washer, pulley attachment 4
15	200288	Fan belt
13	57810	Cotter, for pulley to bearing 1
	101146	Cotter, for pulley to bearing I
	100766	Washer
	NH2008	Nut, cotter to bearing
	WL0208	Spring washer, cotter to bearing
	NN2908	Simmonds nyloc nut
		DYNAMO MOUNTING
24	101225	
36	101235	Dynamo bracket
37	59015	Dynamo pedestal
	NT3211	Nut, thin nyloc, pedestal to bracket
	BH0856	Bolt, bracket to cylinder block 3
22	WL0208	Spring washer, bracket to cylinder block 3
32	102266	Pulley, on dynamo
	102267	Dynamo fan
	BH0808	Bolt, rear of bracket
	NT3208	Nut, thin nyloc, rear of bracket
	59115 .	Bolt, front of bracket
	WP0017	Washer, front of bracket
20	WL0208	Spring washer, front and rear of bracket 2
38	101056	Adjusting link, to pump
	BH0857	Bolt, adjusting link to pump
9/1	WL0208	Spring washer, adjusting link to pump



Ref. No.	Part No.	Description		No. Off	
		MANIFOLD DETAILS			
		Fitted from Comm. No. TDB IE to TDB 509	4E only.		
39	59505	Exhaust manifold		1	
	V7335	Stud, inlet manifold, outer		2	
	58927	Stud, inlet manifold, inner		2	
	101442	Stud, exhaust outlet		4	1
41	60973	Inlet manifold		1	
	60402	Stud, carburettor attachment		2	
	NH2008	Nut, inlet to exhaust		4	
	WL0208	Spring washer, inlet to exhaust		4	
		MANIFOLD DETAILS			
		Fitted from Comm. No. TDB 5095E and f	future		
	102312	Exhaust manifold assembly		1	
		comprising			
39	300476	Exhaust manifold		1	
	102311	Bush, flap valve		2	
	102357	Spindle, flap valve		1	
	102309	Flap valve	700 -	1	
	101796	Stop peg		1	
	500410 *	Spring anchorage pin		1	
	101979	Stud, inlet manifold, inner and outer		4	
	101442	Stud, exhaust outlet		4	
	102765	Bi-metal spring, fitted on flap valve spindle		1	
	102374	Balance weight, fitted on flap valve spindle		1	
	102360	Spring stop, fitted outside spring		1	
	500411	Mills pin, fitted on balance weight end and sp	indle	1	
	PC0043	Cotter pin, fitted on flap valve spindle		1	

Ref. No.	Part No.	Description-			No. Off	Remarks
		MANIFOLD DETAILS (con	ntd.)			
		Fitted from Comm. No. TDB 5095E a	nd futu	re		
41	300474	Inlet manifold			1	
	46172	Core plug, fitted in inlet manifold			2	
	60402	Stud, fitted in inlet manifold			2	
	103241	Manifold joint			1	
	WL0208	Spring washer, inlet to exhaust manifold			4	
	NH2008	Nut, inlet to exhaust manifold			4	
		MANIFOLD DETAILS				
	58685	Union, for drain pipe	***		1	
	500053	Washer, for drain pipe	***	•••	1	
44	101288	Drain pipe assembly			1	TDB 5094 only.
	200668	Drain pipe assembly			1	Comm. No. TDB 50 and future.
45	42906	Clip, drain pipe, fitted on sump set screw				
40	60256	Washer, manifold			2	
42	58258	Clamp, manifold			6	8 off up to TDB 50 only.
	56675	Nut, manifold to combustion head	1		8	10 off up to TDB 50 only.
	WL0209	Spring washer, manifold to combustion head			10	
	58682	Stud, manifold, intermediate			2	6 off up to TDB 50 only.
	58688	Stud, manifold, outer			4	2 off up to TDB 50 only.
	58917	Stud, manifold, centre, lower			2	
	57924	Washer, pipe to manifold	***	•••	1	
	60651	Nut, pipe to manifold			.4	
	WL0209	Spring washer, pipe to manifold			4	
			-			

Ref. No.	Part No.	Description		No. Off	Remarks
		BREATHER DETAILS			
	60966	Washer, for vent valve fitted in inlet manifold		1	Comm. No. TDB I to
	60901	Pin, fitted in washer 60966		1	TDB 6469 only. Comm. No. TDB I to
	60900	Sleeve, connecting tube and washer to manifold		1	TDB 6469 only. Comm. No. TDB I to
	60899	Nut, connecting tube and washer to manifold		1	TDB 6469 only. Comm. No. TDB I to
	60897	Connecting tube assembly, manifold to rocker cover		1	Comm. No. TDB I to
	60899	Nut, connecting tube and washer to manifold		1	TDB 5094 only. Comm. No. TDB 5095
	102376	Connecting tube assembly, manifold to rocker cover		1	Comm. No. TDB 5095
-	103816	Breather assembly		1	Comm. No. TDB 6470
	103817	Union screw		1	Comm. No. TDB 6470
	103818	Breather screw		1	Comm. No. TBD 6470
	103819	Pin, for breather		1	Comm. No. TDB 6470
	103950	Distance piece, fitted to manifold		1	and future. Comm. No. TDB 6470 and future.
					and racarc.
		THERMOSTAT DETAILS		- 3	
	100802	Thermostat assembly		-1	Comm. No. TDB 2000 only.
	101570	Thermostat assembly		1	Comm. No. TDB 200 and future.
	101463	Thermostat body		- 1	Comm. No. TDB 200 and future.
	101464	Thermostat unit		1	Comm. No. TDB 200 and future.
	60749	Union, in thermostat		1	-
	101478	Gasket, thermostat to cylinder head		1	
	WF0524	Washer, for union	*	1	
7 -	36999	Washer, for thermostat		1	
	101569	Water elbow		1	
	57103	Gasket, elbow to housing		1	
	BH0809	Bolt, elbow to housing		2	
	NH2008	Nut, elbow to housing		2	
	WL0208	Spring washer, elbow to housing		2	

Ref. No.	Part No.	Description	No. Off	Remarks
		HOSE AND WATER CONNECTION		
10	59029	By-pass hose	1	
	CS4018	Hose clip, by-pass hose	2	
	100949	Radiator hose, top, radiator to thermostat	1	Comm. No. TDB I to
9	101571	Radiator hose, top, radiator to thermostat	1	Comm. No. TDB 2001
	CS4041	Hose clip, top hose to thermostat	2	and future.
33	58180	Hose, top, pump to pipe	1	
	CS4028	Hose clip, pump to pipe and pipe to radiator	4	
34	100195	Pipe, bottom, steel	1	
35	58180	Hose, bottom, pipe to radiator	1	
		CARBURETTOR CONTROL		
	60273	Bracket, cable control	1	Comm. No. TDB I to
. 7	102460	Bracket, cable control		TDB 5094 only. Comm. No. TDB 5095
10.	48008	Clip, for cable to bracket	1	and future.
	TR6504	Domed head screw, to bracket	1	
	NH2005	Nut, to bracket	1	
	WL0205	Spring washer, to bracket	1	
	60272	Tab washer, carburettor return spring	1	Comm. No. TDB I to
	102380	Tab washer, carburettor return spring	1	TDB 5094 only. Comm. No. TDB 5095
	60274	Throttle spring	1	and future.
	+			

Ref. No.	Part No.	Description		No. Off	Remarks .
		AIR SILENCER			
1	59479	Air silencer	***	1	
5	59481	Rubber grommet, silencer to carburettor		1	
2	60731	Clip, air silencer		2	
3	59482	Packing, silencer	***	2	
	UH0810	Set screw, silencer to rocker cover		2	
	NH2008	Nut, silencer to rocker cover		2	
	WL0208	Spring washer, silencer to rocker cover		2	
43	60725	Air cleaner pipe assembly	***	1	Comm. No. TDB I to TDB 5094 only.
	200483	Air cleaner pipe assembly		1	Comm. No. TDB 5095
	NH2008	Nut, upper to lower bracket		2	and future.
	WL0208	Spring washer, upper to lower bracket		2	
	60767	Hose, air cleaner		. 1	
	CS4051	Pipe clip		. 2	
4	100692	Bracket, air silencer		. 1	Comm. No. TDB I to
	102470	Bracket, air silencer		. 1	Comm. No. TDB 5095
	BH0704	Bolt, bracket to pipe		. 1	and future.
	WL0207	Spring washer, bracket to pipe		. 1	
	WP0007	Washer, bracket to pipe		. 1	
6	59543	Hose, pipe to cleaner		. 1	
	CS4012	Clip, pipe to cleaner		. 2	
	60261	Clip, pipe to condenser bracket		. 1	
	BH0703	Bolt, to condenser bracket		. 1	
	NH2007	Nut, to condenser bracket		. 1	
	WL0207	Spring washer, pipe to condenser bracket		. 1	
7	60766	Pipe, air cleaner to cylinder block		. 1	
8	57658	Screw union, pipe to cylinder block		. 1	
	WF0512	Fibre washer, small, cylinder block		. 1	
	WF0524	Fibre washer, large, cylinder block		. 1	