

Ref. [No.	Part No.	Descrip	tion			No. Off	Remarks
		CONNECT	ING R	DDS			
19	58393	Connecting rod assembly,	with bolt	s		4	
20	56251	Bush, connecting rod, small e	nd			4	
20	56251.010	Bush, connecting rod, small e	nd, overs	ize		4	
21	60841	Bearing, connecting rod				4 pr.	
21	60841.020	Bearing, connecting rod				4 pr.	
21	60841-030	Bearing, connecting rod				4 pr.	
21	60841-040	Bearing, connecting rod				4 pr.	
22	101408	Bolt, connecting rod				8	
23	60070	Bush, connecting rod				4	
24	56211	Tab washer, connecting rod	bolt			4	
	FOROFF	PISTONS AND	PISTON	RING	S		
25	58295F 58295G 58295H	Piston assembly				4	Comm. No. TDB I to TDB 5094E only.
	58295.020	Piston assembly, plus '020				4	Comm. No. TDB I to
25	58295-030	Piston assembly, plus .030				4	Comm. No. TDB I to
25	200627F 200627G 200627H	Piston assembly				4	TDB 5094E only. Comm. No. TDB 5095E and future.
	200627-020	Piston assembly, plus '020				4	Comm. No. TDB
	200627-030	Piston assembly, plus '030				4	Comm. No. TDB
26	60459	Pressure ring				8	5095E and future.
	60459-020	Pressure ring, plus 020				8	
	60459.030	Pressure ring, plus .030				8	
27	60253	Scraper ring				8	
	60253-020	Scraper ring, plus '020				8	
	60253.030	Scraper ring, plus .030				8	
28	60254	Gudgeon pin			.:.	4	
29	45985	Circlip				8	
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Ref. No.	Part No.	Description		No. Off	Remarks
		OIL PUMP			
30	200155	Oil pump assembly		1	
	200156	Body, oil pump		1	
	100681	Spindle assembly, with inner rotor and peg		-1	
	V7318	Stud, oil pump attachment		3	
	100690	Rotor, outer		1	
	200157	Cover, oil pump		1	
	SPIC	Bolt, cover to body		4	
	WL0207	Spring washer, cover to body		4	
31	56282	Washer, oil pump attachment		1	
64	56405	Bush, oil pump shaft		1	
		CAMSHAFT			
32	300969	Camshaft		1	For all replacements.
	56384	Set screw, front bearing to cylinder block		2	
	WL0208	Spring washer, front bearing to cylinder block		2	
33	60214	Bearing, camshaft, front, phosphor bronze		-1	-, -,
34	57113	Chain wheel, on camshaft		1	
35	- 56370	Set screw, chain wheel to camshaft		2	
36	56293	Lock plate, chain wheel to camshaft		1	
37	57151	Chain, timing		1	
38	104662	Oil seal, in timing cover		1	
			- 1		
		OIL FILTER SUMP SECTION		1	
	100682	Oil filter assembly		2	
	BH0705	Bolt, filter to cover		2	
	NH2007	Nut, filter to cover		2	
	WL0207	Spring washer, filter to cover		_	
				110	

Ref. No.	Part No.	Description		No. Off	Remarks
1		VALVE GEAR AND ROCKERS			
39	57933	Tappet, in block		8	
40	61124	Push rod	***	8	
	102393	Sealing tube, for push rods		8	
41	59212	Inlet valve		4	
	101437	Exhaust valve		4	Not now supplied.
42	59213	Exhaust valve		4	Up to Comm. No.
42	104767	Exhaust valve		4	TDC 1106 only. Comm. No. TDC 1107
43	58905	Spring collar		8	and future.
44	59163	Valve spring, inner	***	8	
	102564	Valve spring, auxiliary, inner		4	Fitted on exhaust
45	58904	Valve collar		8	valves.
46	59164	Valve spring, outer		8	
47	58903	Valve cap		8	
48	58081	Rocker shaft		1	
49	56434	Rocker spring, centre		1	
50	55822	Rocker pedestal, drilled		1	
51	42880	Locating screw, drilled pedestal to shaft		1	
	52337	Shakeproof washer, drilled pedestal to shaft		1	
52	55823	Rocker pedestal, plain		3	
53	55873	Rocker spring, intermediate		2	
54	44630	Rocker spring, outer		2	
55	59000	Rocker no. I assembly, with bush		4	
56	44370	Rocker bush		16	Two in each rocker.
57	59001	Rocker no. 2 assembly, with bush		4	
58	60733	End collar, for shaft		2	
59	58334	Mills pin, collar to shaft		2	
	NH2009	Nut, shaft attachment		4	

Ref. No.	Part No.	Description			No. Off	Remarks
		VALVE GEAR AND ROCKE	RS (contd.)			
	WL0209	Spring washer, shaft attachment	***		4	
60	57109	Adjustment pin, in rockers	***		8	
61	57110	Lock-nut, in rocker			8	
62	58923	Valve guide, in combustion head			8	Up to Comm. No. TDC 1106 only.
62	58923	Valve guide, inlet			4	From Comm. No. TDC 1107 & future.
62	104766	Valve guide, exhaust	***		4	From Comm. No. TDC 1107 & future.
	102941	Valve seat insert, inlet	***		as r	
	102942	Valve seat insert, exhaust			as r	eq.
		DISTRIBUTOR AND OIL PUMP D	RIVE SHAF	T		
63	59387	Shaft, oil pump drive	***		1	
64	56405	Bush, for shaft	***		1	In cylinder block.
65	59389	Driving gear assembly, with pin			1-	
68	KW0316	Woodruff key, gear to shaft			1	
66	56406	Distributor adaptor	***		-1	
67	56407	Washer, for adaptor			1	
	NH2008	Nut, adaptor attachment			2	
	WL0208	Spring washer, adaptor attachment			2	
	V7271	Stud, distributor to adaptor			2	
	NH2007	Nut, distributor to adaptor			2	
	WL0207	Spring washer, distributor to adaptor			2	
		FLYWHEEL				
16	60686	Flywheel assembly			1	Comm. No. TDB I to TDC 1602 only.
16	201475	Flywheel assembly			1	Comm. No. TDC 1603
	60685	Gear ring			-	Comm. No. TDB I to
	201454	Gear ring			1	Comm. No. TDC 1603 and future.
17	102065	Set screw, flywheel attachment			4	and rucure.
18	56524	Locking plate, flywheel attachment			2	
70	500045	Dowel, flywheel attachment			1	

Ref. No.	Part No.	Description	No. Off	Remarks
		DIPSTICK		
	102139	Dipstick assembly	 1	For all replacements.
	32307	Felt washer	 1	
		IGNITION		
	102313	Plug, sparking	 4	
	5520	H.t. wire, 4-foot	 1 set	
-	102314	Waterproof cover, terminal	 4	
		OIL FILTER-FRAM TYPE*		
	300467	Oil filter assembly	 1	
1.	59436	Filter element	 1	
2	46653	Lock-nut	 1	
3	BL0027	Ball, relief	 1	
4	60406	Bolt, centre	 1	
5	60407	Gasket, bolt	 1	
6	60418	Container body	 1	
19	60409	Sealing washer, bottom	 . 1	
7	60408	Sealing gasket, top	 1	
8	60417	Gasket, for container	 . 1	
9	60416	Adjusting screw, relief valve	 . 1	
10	60414	Spring, relief valve	 1	
. 11	60413	Body, relief valve	 . 1	
12	60412	Washer, relief valve	 1	
13	30123	Seal, lead wire	 . 1	
14	60411	Gasket, relief valve	 . 1	
15	60415	Gasket, restrictor	 . 1	
16	60405	Restrictor	 . 1	
17	60404	Filter, cover	 . 1	
18	60410	Spring washer and face	 . 1	
		* Fitted up to Comm. No. TDB 2714 only.		