

Part No.	Description	No. Off	Remarks
	ENGINE		
500718	Engine unit, with flywheel, water pump, fan and pulley, distributor, dynamo and mounting, petrol pump, oil filter, thermostat, manifolds, carburettor, coil and plugs	1	
500717	Engine, service replacement	. 1	
	CYLINDER BLOCK		
60265	Cylinder block assembly	1	
57121	Set screw, caps to block	6	
101587	Spring washer, caps to block	6	
58335	Felt, rear bearing cap	2	
44473	Core plug, rear end camshaft	-1	
56765	Core plug, oil gallery ends	2	
102785	Set screw, fitted in side of oil gallery	3	
WF0523	Fibre washer, fitted in side of oil gallery	3	
UH0954	Set screw, fitted in side of oil gallery	1	
500464	Copper washer, fitted in side of oil gallery	3	
61478	Drain tap, fitted in cylinder block	1	
WF0511	Fibre washer, fitted in cylinder block	as r	eq.
V7318	Stud, timing cover	1	
DP0512	Dowel, front engine plate	2	
V7322	Stud, distributor bracket	2	
55810	Sealing block, front	. 1	
56574	Cheese head screw, sealing block	2	
59381 -	Sealing pad, in sealing block	2	
56405	Bush, oil pump shaft	1	
59549	Screw union, flexible pipe to block	1	
56205F 56205G 56205H	Cylinder liner	4	
56286	Liner gasket	2	
	500718 500717 60265 57121 101587 58335 44473 56765 102785 VVF0523 UH0954 500464 61478 VVF0511 V7318 DP0512 V7322 55810 56574 59381 56405 59549 56205F 56205G 56205H	ENGINE  Engine unit, with flywheel, water pump, fan and pulley, distributor, dynamo and mounting, petrol pump, oil filter, thermostat, manifolds, carburettor, coil and plugs  500717 Engine, service replacement  CYLINDER BLOCK  60265 Cylinder block assembly  Set screw, caps to block  Spring washer, caps to block  Spring washer, caps to block  Felt, rear bearing cap  44473 Core plug, rear end camshaft  Core plug, oil gallery ends  Set screw, fitted in side of oil gallery  WF0523 Fibre washer, fitted in side of oil gallery  WF0524 Set screw, fitted in side of oil gallery  Sou464 Copper washer, fitted in side of oil gallery  Fibre washer, fitted in cylinder block  WF0511 Fibre washer, fitted in cylinder block  WF0512 Dowel, front engine plate  DP0512 Dowel, front engine plate  Stud, distributor bracket  Sealing block, front  Cheese head screw, sealing block  Sealing pad, in sealing block  Sealing pad, in sealing block  Screw union, flexible pipe to block  Cylinder liner  Cylinder liner	ENGINE

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Ref. No.	Part No.	Description	No. Off	Remarks
		COMBUSTION HEAD		
7.6	500035			Lin to Comm No
15	500035	Cylinder head assembly	1	Up to Comm. No. TDB5094E only.
	500902	Cylinder head assembly	1	Comm.No.TDB5095E and future.
	PS1603	Core plug, top		
16	27378	Core plug, rear	1	
17	UH0953	Set screw, rocker oil feed	1	
18	500464	Copper washer, rocker oil feed	- 1	
	57216	Drain plug	1	Not required when heater fitted.
19	55941	Stud, rocker pedestal	4	
	59011	Stud, rocker cover	2	
	58682	Stud, manifold, inner	6	Up to Comm. No. TDB5094E only.
	58688	Stud, manifold, outer	2	Up to Comm. No. TDB5094E only.
	58682	Stud, upper centre manifold	2	Comm. No. TDB
	58688	Stud, top, inner and outer manifold	4	Comm. No. TDB
	102375	Set screw, lower outer manifold	2	Comm. No. TDB
	V7235	Stud, thermostat attachment	2	5095E and future.
20	60260	Stud, cylinder block-left hand side	5	
21	60400 .	Stud, cylinder block-right hand side	5	
22	201595	Gasket, cylinder head	1	
	V0010	Nut, combustion head to cylinder block	10	
	WP0010	Washer, combustion head to cylinder block	10	
1111	30123	Lead, wire, combustion head to cylinder block	as r	eq.
		ROCKER COVER		
23	60732	Rocker cover assembly	1	
	102627	Oil filler cap assembly	1	
24	55943	Washer, for rocker cover	1	
	NN2908	Simmonds nut, rocker cover to stud in combustion head	2	
	WP0008	Washer, rocker cover to stud in combustion head	2	
	WF0508	Fibre washer, rocker cover to stud in combustion head	2	
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Ref. No.	Part No.	Description		No. Off	Remarks
		SUMP			
10	56638	Oil sump assembly		1	
11	V7535	Drain plug		1	
12	WF0524	Fibre washer		1	
13	56646	Washer, sump		1	
14	100749	Set screw, sump attachment		18	
	WL0208	Spring washer, sump attachment		19	
	BH0855	Bolt, sump to front sealing block		1	
		ENGINE PLATES			
. 25	105656	Front plate, engine	٠	1	
26	56389	Washer, for plate, engine plate to cylinder block		1	
	BH0856	Bolt, engine plate to cylinder block		5	
	WL0208	Spring washer, engine plate to cylinder block		5	
		TIMING COVER			
8	56327	Timing cover assembly		1	
9	56328	Joint, for cover		1	
	56763	Support bolt, cover attachment		1	
	WL0208	Spring washer, support bolt to cylinder block & timing co	ver	2	
	33085	Washer, support bolt to cylinder block and timing cover	er	1	
	NH2008	Nut, support bolt to cylinder block and timing cover		1	
	BH0857	Bolt, cover to cylinder block		7	
	BH0805	Bolt, timing cover to front engine plate		4	
	NH2008	Nut, timing cover to front engine plate		5	
	WL0208	Spring washer, cover attachment		J2	
	58701	Pin, chain tensioner, riveted to plate		. 1	
	43404	Chain tensioner		1	
	WP0018	Washer, tensioner to pin		as req.	
	PC0005	Split pin, tensioner to pin		1	
	104662	Oil seal, fitted in cover assembly		1	

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Ref. No.	Part No.	Description No. Remarks Off
		CRANKSHAFT AND BEARINGS
4	58142	Crankshaft
. 1	56342	Main bearing 3 pr.
1	56342.020	Main bearing 3 pr.
L	56342-30	Main bearing 3 pr.
1	56342.40	Main bearing 3 pr.
2	45918	Thrust washer, top 2
3	45919	Thrust washer, bottom 2
5	KW0624	Woodruff key, chain wheel and pulley 2
6	55971	Chain wheel
7	57724	Hub, for pulley !
8	57723	Pulley assembly, pulley to hub I
9	57739	Locking washer, pulley to hub 3
10	BH0704	Bolt, pulley to hub 6
11	56522	Shim '004", chain wheel location on crankshaft as req.
. 11	56523	Shim '006", chain wheel location on crankshaft as req.
12	57196	Oil deflector
13	56575	Tab washer, starter jaw
- 14	57908	Starter jaw assembly
	27670	Shim, starter jaw assembly as req.
15	47246	Bearing, crankshaft, rear end
69	60862	Oil seal assembly, two halves machined together I
	BH0755	Bolt, oil seal to cylinder block 8
	W.L0207	Spring washer, oil seal to cylinder block 8